

8/22/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G00132-3G-33
Job Sheet 199444



Part No: RBW6705G00132-3G-33

Job Qty: 1 pcs *4 MLL*

Part Name: Location Placard



Part Weight: 0 lbs

Status: New

Job Created: 8/22/19

Job Tracking No:

Priority: Medium

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G00132-3G Rev1A IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Small Fab - 1	1 pcs	9/16/19	9/16/19	0.00	0.41	Small Fab - 1		
							Small Fab - 2		<i>MLL</i>
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	9/16/19	9/16/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/16/19	9/16/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S210750



Part: RBW6705G00132-3G-33

Job No: 199444

Serial No/Batch: S210750

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 09/03/19

DAS
40
SEP 03 2019
8-89

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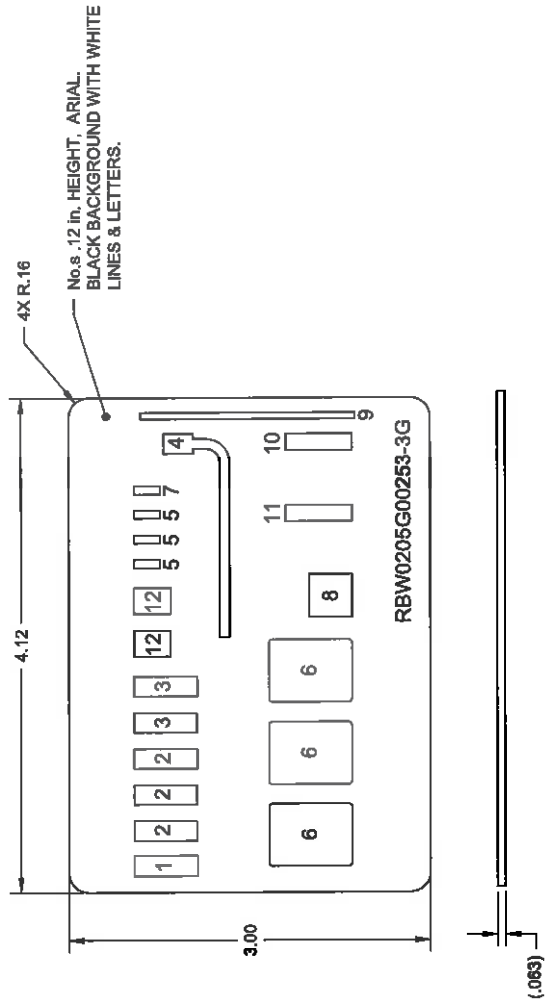
				Packaging 3 - 5 - B4B	DAS 28 9-89	
				Packaging 3 - 6 - B4B		
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				Packaging 3 - 36 - B4B		
140 QC 21 - SA	1 pcs	9/16/19	0.00 0.00	QC 21 - SA - 21		DAS 21 9-89
				QC 21 - SA - 70		
				QC 21 - SA - 53		
Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 5. ***NOTE*** Use PDF Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location; 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
LM922402	Plastic, Black & White 1/16"	.0850 sf (.085 ea)	110-Small Fab - 1	5151069		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	LM922402	0	77	0		
Part Specifications						
Specifications could not be found.						

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REV		BY	DATE	APPROVED
1	14-11-14	14-11-14	2/14/13	14-11-14
14	14-11-14	14-11-14	01/01/14	01/01/14
14	14-11-14	14-11-14	01/01/14	01/01/14

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199444
1908-27



(33)
LOCATION PLACARD

TITLE		DATE	REV
M/R & T/R RIGGING PIN KIT		1-28-10	5 of 5
RBW6705G00132-3G-331A			
MATERIAL		DATE	REV
PLASTIC		1-28-10	5 of 5
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS																																																																																											
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing		Skid-tube Machining Large Fab		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality																																																																																					
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)																																																																																											
Description Work Order Deviation				Disposition																																																																																											
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>				Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td></td><td>Contamination</td><td></td><td>Power Loss/Surge</td><td></td><td>Positioned Wrong</td><td></td></tr><tr><td>Bending</td><td></td><td>Misaligned/off center</td><td></td><td>Folio/Program</td><td></td><td>Outside Tolerance</td><td></td></tr><tr><td>Crushing</td><td></td><td>BOM/Route</td><td></td><td>Grain Direction</td><td></td><td>Drawing</td><td></td></tr><tr><td>Cracks</td><td></td><td>Broken/Damage/Defect</td><td></td><td>Weld</td><td></td><td>Finish</td><td></td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td></td><td>Incomplete/Unclear Instructions</td><td></td><td>Wrong Stock Pulled</td><td></td><td>Part Lost/Missing</td><td></td></tr><tr><td>Marks/Chatter</td><td></td><td>Drill Holes</td><td></td><td>Out of Sequence</td><td></td><td>Misread</td><td></td></tr><tr><td>Mislabeled</td><td></td><td>Fit/Function</td><td></td><td>Off-set/Set-up</td><td></td><td></td><td></td></tr><tr><td colspan="4">Other/Details:</td><td colspan="4"></td><td colspan="2"></td></tr></table>										Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong		Bending		Misaligned/off center		Folio/Program		Outside Tolerance		Crushing		BOM/Route		Grain Direction		Drawing		Cracks		Broken/Damage/Defect		Weld		Finish		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing		Marks/Chatter		Drill Holes		Out of Sequence		Misread		Mislabeled		Fit/Function		Off-set/Set-up				Other/Details:									
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